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TAX INVOICE

Invoice To:

[redacted]

Invoice Number: 00101392
Invoice Date: 4/11/2021
Customer PO Number: ABI008
Invoice Terms: Net 7

DESCRIPTION	EX AMOUNT	GST 10%	INC AMOUNT
2010 KENWORTH T908 PRIME MOVER. VIN: 6F5000000AA442057 | REGO: ABI008. Complaint: Engine Rebuild @ 481972 Km & 23917 Hrs. Cause: As Per Customer's Request.			
Correction - 13/09/2021 - 19.5 Hrs. Travelled to Site and gained access to machine. Started process of removing all external engine components to remove engine from chassis. Drained oil and coolant. Removed air intake, exhaust and cooling system. Disconnected engine from bell housing. Disconnected clutch linkages. Removed engine from chassis. Disconnected and removed all hoses which were required to be made. Dropped hoses to GT hoses. Started engine disassembly process. Cleaned work area and completed paperwork.	$1,852.50	$185.25	$2,037.75
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 13/09/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 13/09/2021.	$40.00	$4.00	$44.00
Correction - 14/09/2021 - 3.5 Hrs. Travelled to Site and gained access to machine. Continued engine disassembly process. Removed all external components including started motor, flywheel housing, exhaust system, EGR system etc. Cleaned work area and completed paperwork.	$332.50	$33.25	$365.75
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 14/09/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 14/09/2021.	$40.00	$4.00	$44.00
Correction - 15/09/2021 - 7 Hrs. Travelled to Site and gained access to machine. Continued engine disassembly process. Removed all bottom end engine components and front gear train and housing. Removed crankshaft from cylinder block and inspected. Found major marks to crankshaft which required machining. Spoke to Customer and advised of findings. Removed cylinder liner from block and inspected counter bore ledge. Required to be measured for correct protrusion. Cleaned components and prepared parts for storage. Loaded crankshaft to be delivered to Rockhampton. Cleaned work area and completed paperwork.	$665.00	$66.50	$731.50

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0.5 Hrs x Travel Labour - Emerald to Site & Return on the 15/09/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 15/09/2021.	$40.00	$4.00	$44.00
Correction - 27/09/2021 - 6.5 Hrs. Travelled to Site and gained access to machine. Cleaned cylinder clock and installed crankshaft into block. Prepared cylinder liners to be installed. Liner heights incorrect for cylinder no. #1, #2 and #3 requiring machining. Cleaned work area and completed paperwork.	$617.50	$61.75	$679.25
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 27/09/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 27/09/2021.	$40.00	$4.00	$44.00
Correction - 29/09/2021 - 22 Hrs. Travelled to Site and gained access to machine. Continued engine assembly process. Installed cylinder liners, piston assembly and cylinder head. Installed new valve camshaft due to hard facing missing on some lobes. Installed front gear housing and gear train. Performed engine base timing and tune up. Started installing external engine components. Cleaned work area and completed paperwork.	$2,090.00	$209.00	$2,299.00
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 29/09/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 29/09/2021.	$40.00	$4.00	$44.00
Correction - 30/09/2021 - 13 Hrs. Travelled to Site and gained access to machine. Continued engine assembly process. Installed exhaust system, EGR system, flywheel housing and clutch. Completed assembling engine. Completed task of painting engine ready for installation. Collected hoses from GT Hoses. Cleaned work area and completed paperwork.	$1,235.00	$123.50	$1,358.50
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 30/09/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 30/09/2021.	$40.00	$4.00	$44.00

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DESCRIPTION	EX AMOUNT	GST 10%	INC AMOUNT
Correction - 02/10/2021 - 15 Hrs. Travelled to Site and gained access to machine. Installed engine into chassis. Installed clutch linkage. Started installing all external components, radiator, air intake and piping. Engine mounting bolts damaged which required replacement. Started installing transmission and fuel hoses. Cleaned work area and completed paperwork.	$1,425.00	$142.50	$1,567.50
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 02/10/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 02/10/2021.	$40.00	$4.00	$44.00
Correction - 05/10/2021 - 23 Hrs. Travelled to Site and gained access to machine. Continued engine installation process. Finished installing transmission, fuel and power steering hoses. Installed new engine fluids. Installed fuel and coolant filter. Replaced air filter. Installed all brackets and fixtures. Started engine and completed all associated running checks. Determined and verified engine ran with no issues and all ok. Completed paperwork and cleaned work area.	$2,185.00	$218.50	$2,403.50
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 05/10/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 05/10/2021.	$40.00	$4.00	$44.00
Correction - 08/10/2021 - 6.5 Hrs. Travelled to Site and gained access to machine. Moved truck over pit to complete full truck service. Drained and replaced all fluids. Changed front and rear differential, transmission, engine and front steer hub oils. Replaced all filters on prime mover, fuel filter, fuel water separator, oil filter, 2 x air filters, power steering filter, transmission filter and differential filter. Cleaned differential breathers. Inspected coolant level and no issues found. Greased all greaseable components. When draining oil from front differential found metal shavings on 2nd axle diff drain plug magnet. Jacked up all axles. Checked wheel bearings for movement. Found 2nd axle RHS wheel bearing had movement. Removed wheels and tyres. Removed inner axles and removed outer wheel bearing and found hard facing worn off rollers. Removed hub assembly. Removed inner bearing and wheel seal. Removed bearing cups. Cleaned surfaces and installed new bearing cups.	$617.50	$61.75	$679.25

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DESCRIPTION	EX AMOUNT	GST 10%	INC AMOUNT
Installed inner bearing and wheel seal. Fit hub to axle. Installed outer bearing and tensioned. Installed wheels and tyres. Installed inner axle. Filled diff with oil and installed new diff filter. Checked all brake components and no issues found. Adjusted clutch and road tested vehicle no issues found with engine rebuild repairs however found issues with steering operation which required further investigation. Cleaned work area and completed paperwork.			
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 08/10/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 08/10/2021.	$40.00	$4.00	$44.00
Correction - 11/10/2021 - 5 Hrs. Travelled to Site and gained access to machine. Moved truck into shed and removed stainless steel cover. Removed power steering hoses. Removed link rod ball joint from pitman arm. Removed pitman arm from steering box. Installed new steering box and installed pitman arm and new bolt. Installed ball joint to pitman arm and filled with grease. Attached power steering hoses and checked oil level. Test drove truck and found wobble still in steering. Removed ball joint nuts and removed ball joints from steering knuckles. Removed grease lines from ball joints. Removed tie rod and removed tie rod ends. Installed new tie rod ends. Installed tie rod, pumped ball joints with grease manually and attached grease lines. Tested operation to verify repair and all ok. Cleaned work area. Drove truck into Cummins Emerald to have the ECM recalibrated to enable the software to meet Cummins guidelines and specs. Returned truck to Gindie. Completed paperwork.	$475.00	$47.50	$522.50
0.5 Hrs x Travel Labour - Emerald to Site & Return on the 11/10/2021.	$47.50	$4.75	$52.25
40 Km x Travel Km - Emerald to Site & Return on the 11/10/2021.	$40.00	$4.00	$44.00
Purchase; 1 x Turbocharger Kit HE500VG OEM.	$7,821.17	$782.12	$8,603.29
Purchase; 4 x Studs.	$229.28	$22.93	$252.21
Purchase; 4 x Lock Nuts.	$89.44	$8.94	$98.38
Purchase; 1 x Acid Bath Crank.	$139.63	$13.96	$153.59
Purchase; 1 x Crack Test Crank.	$164.26	$16.43	$180.69
Purchase; 1 x Grind Crank ISX.	$1,506.87	$150.69	$1,657.56

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Subcontract; Labour Supplied by Sheps Engine Reconditioning. - Labour Hours Supplied As Per Request To Carry Out ISX Crank Repairs.	$800.00	$80.00	$880.00
Purchase; 1 x Rod Bearing Kit 0.25mm.	$1,066.19	$106.61	$1,172.80
Purchase; 1 x Main Bearing Kit.	$1,854.16	$185.42	$2,039.58
Subcontract; 1 x Housing Repair Carried Out By HEME. - Machine Gear Housing Repair.	$450.00	$45.00	$495.00
Purchase; 4 x Zinc Grade Hex Bolts.	$27.65	$2.77	$30.42
Purchase; 4 x Zinc Nyloc Nuts.	$3.67	$0.36	$4.03
Purchase; 8 x Zinc Grade Flat Washers.	$5.61	$0.56	$6.17
Purchase; 4 x Zinc High Tensile Hex Bolts.	$5.52	$0.56	$6.08
Purchase; 4 x Zinc Class 8 Hex Nuts.	$3.33	$0.33	$3.66
Purchase; 4 x Zinc Fender Washers.	$2.41	$0.24	$2.65
Workshop Consumables.	$325.50	$32.55	$358.05
Freight Charge.	$88.75	$8.87	$97.62

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Total Ex GST:	$26,953.44
GST 10%:	$2,695.34
Total Inc GST:	$29,648.78
Payments Applied:	$0.00
Balance Due:	**$29,648.78**

Alex Curran Mechanical Pty Ltd

Invoice	Amount $29648.78
00101392	Due 11/11/21

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