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ABN 24 639 742 340
Postal: PO BOX 2524, EMERALD QLD 4720
Email: alexcurranmechanical@gmail.com
Mobile: 0488-140-266

INVOICE TO:

[redacted]

Tax Invoice

Invoice Number: 00101265
Date: 6/06/2021
Customer PO Number: ELL410

DESCRIPTION	EX AMOUNT	LINE TAX	INC AMOUNT
2010 KENWORTH T908 PRIME MOVER. VIN: 6F5000000AA442071 | ESN: 79418278 | REGO: ELL410. Complaint: Full Engine Rebuild @ 495865 Km & 27002 Hrs. Cause: As Per Customer's Request.			
Correction - 10/05/2021 - 20.25 Hrs. Travelled to Site. Moved truck over pit. Drained engine oil and coolant. Removed air intake system, radiator system and exhaust system. Removed all overhead associated components, overhead rocker assembly, gear train, injectors and cylinder head. Removed oil pan, stiffner plate and oil pump. (Note: Found connection between oil pump and pick up fretted deeming oil pump to be non-reuseable). Removed pistons and measured liner heights. Removed liners and certain main caps. Inspected bearings and crankshaft. Found crankshaft to be scored due to the lack of oil pressure. Notified Andrew of findings and was decided to have the crankshaft repaired. Disconnected all associated hoses and wiring to the engine. Disconnected bell housing between flywheel housing. Removed engine from chassis. Disassembled engine to a complete bare block. Cleaned area and loaded crank shaft into vehicle to be transported to Rockhampton the following day. Completed paperwork.	$1,923.75	$192.38	$2,116.13
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 10/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 10/05/2021.	$40.00	$4.00	$44.00
Correction - 11/05/2021 - 8 Hrs. Travelled to Rockhampton to deliver crankshaft to engineering to be repaired. Returned to Gindie from Rockhampton. Cleaned and prepared cylinder block. Cummins measured counterbore heights and readings were all within specification. Return travel back to Emerald. Completed all paperwork.	$760.00	$76.00	$836.00
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 11/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 11/05/2021.	$40.00	$4.00	$44.00

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DESCRIPTION	EX AMOUNT	LINE TAX	INC AMOUNT
Correction - 12/05/2021 - 4.5 Hrs. Travelled to Site. Cleaned up chassis and removed all fuel and transmission hoses to be repaired. Dropped off hoses to GT Hoses and radiator to Emerald Radiator Works. Cleaned work area and completed paperwork. Return travel back to Emerald.	$427.50	$42.75	$470.25
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 12/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 12/05/2021.	$40.00	$4.00	$44.00
Correction - 13/05/2021 - 6 Hrs. Travelled to Site. Inspected rear suspension and found sway bar bushes had excessive movement. Removed front and rear sway bars. Pressed out old bushes and installed new bushes x 4. Jacked up 3rd axle and removed wheels, brake drum and hub. Replaced wheel seal due to leaking. Installed wheel hub assembly and remove brake assembly due to oil leaking from rear differential and required cleaning of solvents. Cleaned work area and completed paperwork. Return travel back to Emerald.	$570.00	$57.00	$627.00
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 13/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 13/05/2021.	$40.00	$4.00	$44.00
Correction - 14/05/2021 - 6.5 Hrs. Travelled to Site. Cleaned brake shoes and brake drum of oil. Installed brake assembly and drum. Installed tyres. Tensioned wheel nuts. Lowered jack. Disconnected tail shaft behind centre bearing. Removed yoke and replaced centre bearing due to rubber having excessive movement. Installed yoke and connected tail shaft. Return travel back to Emerald to collect crankshaft from Browns Express. Completed paperwork.	$617.50	$61.75	$679.25
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 14/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 14/05/2021.	$40.00	$4.00	$44.00

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DESCRIPTION	EX AMOUNT	LINE TAX	INC AMOUNT
Correction - 15/05/2021 - 13.25 Hrs. Travelled to Site. Started to assemble engine. Installed crankshaft into cylinder block using oversized 0.25mm main bearings. Completed piston assembly. Installed liners and measured liner protrusion all within specification. Installed pistons into the block using oversized 0.25mm big end bearings. Installed new recon cylinder head using some new head bolts. Installed gear housing and gear train. Installed overhead components and completed valve set. Cleaned work area and return travel back to Emerald.	$1,258.75	$125.87	$1,384.62
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 15/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 15/05/2021.	$40.00	$4.00	$44.00
Correction - 16/05/2021 - 17.75 Hrs. Travelled to Site. Completed engine assembly. Installed all remaining external engine components, flywheel housing, flywheel, rear main seal, front crank seal, fuel system, exhaust system. (Note: New turbocharger used due to old turbochargers radial movement found to be excessive). Installed new wiring harness. Painted engine ready to be installed. Cleaned work area and completed paperwork.	$1,686.25	$168.63	$1,854.88
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 16/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 16/05/2021.	$40.00	$4.00	$44.00
Correction - 17/05/2021 - 19.25 Hrs. Travelled to Site. Installed clutch to flywheel. Installed engine into chassis. Installed engine mounts and tightened into position. Installed alternator and AC compressor. Installed radiator package. Connected fan and all associated hoses. Installed new fuel hoses and transmission hoses. Installed fuel and transmission cooler. Replaced fuel water separator filter. Disconnected Kenworth harness from all associated components. Attempted to repair exhaust system by installing new Y piece however on removal of old Y piece it was found both elbows and exhaust mufflers were cracked or either leaking exhaust gas.	$1,828.75	$182.87	$2,011.62
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 17/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 17/05/2021.	$40.00	$4.00	$44.00

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DESCRIPTION	EX AMOUNT	LINE TAX	INC AMOUNT
Correction - 18/05/2021 - 12 Hrs. Travelled to Site. Found LH steer wheel seal leaking. Jacked up chassis and removed tyre and wheel hub assembly. Found bearing rollers pitted. Removed and replaced bearings. Cleaned brake assembly of oil deposits. Installed wheel hub assembly and tensioned bearings. Installed wheel and fluids. Completed installing all starter motor and alternator cables. Installed new P clamps onto all new fuel and transmission hoses. Replaced governor valve signal hoses x 2 and compressor hot hose due to being found brittle. Cleaned work area and completed paperwork.	$1,140.00	$114.00	$1,254.00
0.50 Hrs x Travel Hours - Emerald to Gindie & Return on the 18/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 18/05/2021.	$40.00	$4.00	$44.00
Correction - 19/05/2021 - 14 Hrs. Travelled to Site. Installed exhaust system with new flexi pipe, elbows and mufflers. Installed exhaust shroud. Replaced gear box mounting rubbers. Replaced cab bump stops. Installed sway bars into chassis. Aligned drive wheels. Assisted with installation of Kenworth harness. Started engine and checked over to verify repair. Troubleshooted fan circuit and lift pump circuit. Found no earth supplied in new harness. Cleaned work area and completed paperwork. Return travel back to Emerald.	$1,330.00	$133.00	$1,463.00
0.50 Hrs x Travel Labour - Emerald to Gindie & Return on the 19/05/2021.	$47.50	$4.75	$52.25
40 Km x Travel Kilometres - Emerald to Gindie & Return on the 19/05/2021.	$40.00	$4.00	$44.00
Correction - 20/05/2021 - 10 Hrs. Travelled to Site. Installed and sealed air intake system. Installed air filters. Checked all fluids. Test drove truck to verify repair and all ok. Travelled to Cummins to recalibrate ECM back to original parameters and increase the horsepower rating to 600 Hp @ 2050 Ft-Lb. Returned back to Gindie. Found power steering resevior suction hose weeping. Removed and replaced hose. Connected laptop to ECM and checked for fault codes and cleared. Cleaned up work area and handed truck over to driver. Completed paperwork and returned core to Cummins.	$950.00	$95.00	$1,045.00
0.50 x Travel Labour - Emerald to Gindie & Return on the 20/05/2021.	$47.50	$4.75	$52.25

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40 Km x Travel Kilometres - Emerald to Gindie & Return on the 20/05/2021.	$40.00	$4.00	$44.00
Purchase; 6 x Filter Screens.	$521.22	$52.12	$573.34
Purchase; 6 x Hex Flange Head Cap Screws.	$450.18	$45.02	$495.20
Purchase; 1 x Grommet Seal.	$21.17	$2.12	$23.29
Purchase; 1 x Exhaust Out Connection Gasket.	$55.08	$5.51	$60.59
Purchase; 1 x Rod Bearing Kit 0.25mm.	$1,035.16	$103.51	$1,138.67
Purchase; 4 x Studs.	$222.84	$22.29	$245.13
Purchase; 1 x Lower Engine Gasket ISX Gen II Kit.	$1,026.26	$102.62	$1,128.88
Purchase; 4 x Lock Nuts.	$86.84	$8.69	$95.53
Purchase; 1 x Main Bearing Kit.	$1,800.04	$180.00	$1,980.04
Purchase; 4 x 2K Fill Clean Aerosol Cans Apex Red Paint.	$150.63	$15.06	$165.69
Subcontract; Flywheel Repair. - 1 x Machine Large Stepped Flywheel.	$132.50	$13.25	$145.75
Subcontract; Crankshaft Repair. - 1 x Acid Bath Crank. - 1 x Crack Test Crank. - 1 x Grind Crank.	$1,854.70	$185.47	$2,040.17
Freight Charge.	$159.65	$15.97	$175.62
Consumables Charge.	$310.50	$31.05	$341.55

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Total Ex GST:	$21,281.77
GST:	$2,128.18
Total Inc GST:	$23,409.95
Amount Applied:	$0.00
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Alex Curran Mechanical Pty Ltd

Invoice	Amount $23409.95
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